



JOHN DEERE



LOCTITE®



2007 Product Selector Guide

STICKS • THREADLOCKERS • THREAD SEALANTS • BEARING MOUNTS
ADHESIVES • LUBRICANTS • GASKETING PRODUCTS • APPLICATION GUIDES

Introduction

Turn to the Loctite® brand for professional grade products you can count on. At Henkel Corporation, we manufacture and market more than just quality products, we provide repair solutions, and have been doing so for over fifty years. Our products must work properly the first time, every time.

In this catalog, you will find everything you need to know about Loctite® products and how they serve your application needs. The information is presented and grouped according to the product function (threadlockers, gasket products, adhesives, etc.), and includes product features, benefits, typical applications, and package availability.



A Proven Relationship

All of us at the Henkel Corporation are proud to offer you this selection of the highest quality adhesives, sealants and lubricants in the world, under the Loctite® brand. For over 20 years, John Deere and Henkel have joined forces to give you the highest quality products in both the O.E. Manufacturing and the Aftermarket Service Parts divisions. We look forward to many more years of continued success and growth!

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THREAD TREATMENT STICKS

No Drips. No Spills. No Errors.

Henkel Corporation, the original inventor of anaerobic technology, now offers the same trusted performance in a solid stick formula. These patented new stick products offer great flexibility for tough applications, especially overhead, and on components that cannot be moved. They're compact, making them easy to carry from job to job and easy to store in a toolbox, tool belt, or pocket. The solid formula also means they won't spill or leak in toolboxes or on shop floors.



LOCTITE® THREAD TREATMENT STICKS KIT

One of the most significant innovations in the 50-year history of Henkel Corporation – SOLID formula Loctite® Thread Treatment Sticks. Now conveniently packaged in a kit designed to give you five products in one part number. Upside down, right side up, or any angle in between, these Sticks deliver!

| P/N | Container Size | Pack |
|---------|----------------|--------|
| PM38725 | 19–20 g sticks | 5 Kits |

KIT CONTAINS:

- PM37700 Loctite® Red Stick Threadlocker (19 g)
- PM37614 Loctite® Blue Stick Threadlocker (19 g)
- PM37615 Loctite® Thread Sealant PST® Stick (19 g)
- PM37616 Loctite® Copper Anti-Seize Stick (20 g)
- PM37617 Loctite® Silver Anti-Seize Stick (20 g)



LOCTITE® THREAD TREATMENT STICKS COUNTER DISPLAY

Order one part number and receive product sampling along with display. The colorful header and product packaging is sure to catch your customers' attention. An informational tear pad is attached to the header. The high quality, powder-coated aluminum display can be hung on your peg board or placed on your counter.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38251 | 9–20 g sticks | Kit |

CONTAINS DISPLAY AND:

- PM37614 Loctite® Blue Stick Threadlocker (19 g), 3 pieces
- PM37643 Loctite® Blue Stick Threadlocker (9 g), 5 pieces
- PM37700 Loctite® Red Stick Threadlocker (19 g), 3 pieces
- PM37701 Loctite® Red Stick Threadlocker (9 g), 5 pieces
- PM37615 Loctite® Thread Sealant PST® Stick (19 g), 3 pieces
- PM37616 Loctite® Copper Anti-Seize Stick (20 g), 3 pieces
- PM37617 Loctite® Silver Anti-Seize Stick (20 g), 3 pieces



**Convenient, Portable Packaging.
Ideal for Overhead Applications.**

THREADLOCKERS

Lock and Load!

Invented by Henkel as a revolutionary method to positively lock and seal threaded fasteners, Loctite® threadlocker adhesives are used in a wide range of applications – from delicate fuel injection components to heavy duty transmission and engine assemblies. Specified by OEMs and approved for use on factory assembly lines, threadlockers work by filling the spaces between threads. The result is a secure, one-piece assembly that will not loosen under stress.

Available in varying strengths and temperatures, threadlockers perform reliably and effectively on metal fasteners of any type and size, either before or after assembly.



LOCTITE® BLUE STICK THREADLOCKER – MEDIUM STRENGTH

This medium strength anaerobic threadlocker offers the same locking strength and sealing capabilities as our traditional blue threadlocking liquid, Loctite® Threadlocker 242®. This wax-like stick is conveniently packaged in a self-feeding stick applicator. Well-suited for difficult repairs, as in overhead applications. It can be applied to a part even if assembly is to take place at a later time, making the stick ideal for volume assembly. Removable with hand tools.

Typical Applications: Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37643 | 9 g stick | 10 |
| PM37614 | 19 g stick | 6 |



LOCTITE® RED STICK THREADLOCKER – HIGH STRENGTH

With the same convenient packaging as the medium strength Loctite® Blue Stick Threadlocker, this high strength threadlocker is better suited for heavy duty applications where resistance to heavy shock, vibration, and stress levels is required. Localized heating and hand tools are required to separate parts.

Suggested Applications: Assembly with air tools, cylinder block bolts, ring gear bolts, transmission shaft bolts.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37701 | 9 g stick | 10 |
| PM37700 | 19 g stick | 6 |



LOCTITE® THREADLOCKER 222™ – LOW STRENGTH/PURPLE

Loctite® Threadlocker 222™ is a low strength threadlocker designed for fasteners under ¼" (6 mm) that require occasional adjustment. Removable with hand tools for easy disassembly. Non-corrosive.

Typical Applications: Carburetors, relay locks, headlamps, throttle body assembly, choke assembly, fuel injection set screws, body panel mounting fasteners.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38653 | 6 ml tube | 12 |



THREADLOCKERS




LOCTITE® THREADLOCKER 242® – MEDIUM STRENGTH



Loctite® Threadlocker 242® is an all-purpose, medium strength, blue threadlocker. Ideal for all nut and bolt applications ¼" to ¾" (6 mm to 20 mm). Eliminates the need for stocking expensive lock nuts and lock washers. Locks and seals while preventing parts from loosening due to vibration. Protects threads from corrosion. Removable with hand tools for easy disassembly.

Typical Applications: Valve cover bolts, water pump bolts, oil pan bolts, drive shaft bolts, rocker arm adjustment nuts, carburetor studs.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM37418  | 6 ml tube | 12 |
| PM37477 | 36 ml bottle | 6 |



LOCTITE® THREADLOCKER 271™ – HEAVY DUTY



Loctite® Threadlocker 271™ is a high strength, red threadlocker for heavy duty applications. Especially well-suited for permanently locking studs and press fits. Adds 3,000 psi holding power on slip and press fit assemblies. Replaces set screws and snap rings. Locks against vibration loosening. Removable with heat and hand tools. For fasteners up to 1" (25 mm) in size.

Typical Applications: Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37421 | 6 ml tube | 12 |
| PM37479 | 36 ml bottle | 6 |



LOCTITE® THREADLOCKER 277™ – HEAVY DUTY/LARGE BOLTS



Loctite® Threadlocker 277™ is a high strength adhesive for locking and sealing large bolts and studs 1" (25 mm) or larger in diameter. Heat may be required to weaken bond before parts can be disassembled.

Typical Applications: Frame brackets, suspension fasteners, shock absorber mounts, wheel studs.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38656 | 36 ml tube | 6 |



LOCTITE® THREADLOCKER 290™ – PENETRATING

Loctite® Threadlocker 290™ is a low viscosity wicking grade, green, threadlocking liquid that wicks along the threads of pre-assembled fasteners to secure them in place. Since it is applied after assembly, preventive maintenance procedures are simplified. Ideal for fasteners ranging from #2 to 1/2" (2.2 mm to 12 mm) in size. Localized heating and hand tools are needed for disassembly.



Typical Applications: Bolts on alternators, air conditioning belts and distributor clamps, carburetor adjustment screws, hairline cracks.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37423 | 6 ml tube | 12 |
| PM37481 | 36 ml bottle | 6 |



LOCTITE® THREAD LOCK & SEALER – HIGH STRENGTH

Loctite® Thread Lock & Sealer is an adhesive designed for heavy duty, large or permanent assemblies, for use with large studs and fasteners up to 1" in diameter. Well-suited for securing parts that must withstand heavy shock, vibration or extreme chemical or environmental conditions. Localized heat may be required to separate parts.

Typical Applications: Water pump to block studs, gear box bolts, oil filter base to block studs, starter to block studs, fuel injection pump to block studs, final drive housing studs, wheel studs, fuel injection pump linkage adjustment screws, dipstick tube to block.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38654 | 36 ml bottle | 6 |



LOCTITE® KLEAN 'N PRIME™ – ANAEROBIC ACTIVATOR

A solvent-based primer that features very long on-part life. Use to speed the cure of all Loctite® anaerobic products and ensure proper cure on inactive metals. Ideal for cure conditions below room temperature.

Typical Applications: All nut and bolt applications.

| P/N | Container Size | Pack |
|---------|---------------------|------|
| PM37509 | 4.5 oz. aerosol can | 6 |

THREAD SEALANTS

Leaks Don't Stand a Chance!

Loctite® thread sealants seal and secure metal pipes and fittings, filling the space between threaded metal parts. Thread sealants harden to prevent leakage caused by vibration loosening, tape shredding, solvent evaporation, damaged threads, and temperature cycling. Designed for low and high pressure applications, thread sealants seal instantly for on-line low pressure testing. When fully cured, they seal to the burst strength of most piping systems.



LOCTITE® THREAD SEALANT PST® STICK – HIGH PERFORMANCE

The Loctite® Thread Sealant PST® Stick is a single component, semi-solid anaerobic pipe sealant compound. The self-feeding applicator stick facilitates application of the material where a conventional liquid or paste would be difficult to use. Loctite® Thread Sealant PST® Stick cures rapidly to provide immediate low pressure sealing. The controlled lubricity prevents galling and protects mated threaded areas from rust and corrosion and eases disassembly. Recommended for sealing metal tapered pipe threads and fittings in automotive applications.

Typical Applications: Stainless steel fittings, oil and coolant lines, fuel fittings, rear axle fill plug, intake manifold switches, head bolts into through holes, oil psi sending units and sensors.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37615 | 19 g stick | 6 |



LOCTITE® PST® 592™ THREAD SEALANT – HIGH TEMPERATURE

Loctite® PST® 592™ Thread Sealant locks and seals threaded fittings. Resists leakage, vibration loosening, moisture, hydraulic fluids, and diesel fuels. Lubricates threads for easy assembly and disassembly. Won't shred or wear like tape. Parts may be repositioned up to 24 hours after application. Works up to 400°F.

Typical Applications: Head bolts into through holes, oil psi sending units and sensors, oil and coolant lines, fuel fittings, rear axle fill plug, brake and power steering fittings.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37397 | 50 ml tube | 6 |
| PM37398 | 6 ml tube | 12 |






LOCTITE® THREAD SEALANT 545™ – PNEUMATIC/HYDRAULIC



Loctite® Thread Sealant 545™ is designed for locking and sealing high-pressure pneumatic and hydraulic systems. The pneumatic/hydraulic sealant contains no fillers or particles that could contaminate system fluids, foul valves, or clog fine filters and screens. Reliably cures on “as received” fasteners. Controlled locking strength allows easy disassembly.

Typical Applications: Hydraulic line fittings, brake fittings, transmission fluid fittings, PTO fittings.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM37482  | 36 ml bottle | 6 |




LOCTITE® PST® 565™ THREAD SEALANT – HIGH PERFORMANCE



This controlled strength sealant is formulated specifically for metal, tapered pipe thread fittings. Loctite® PST® 565™ Thread Sealant replaces most tapes and pipe dopes. Cures rapidly to withstand 10,000 psi. Perfect as a replacement for pre-coated parts. Prevents galling and protects mated threaded areas from rust and corrosion.

Typical Applications: Stainless steel fittings, head bolts into through holes, oil psi sending units/sensors, oil and coolant lines, intake manifold switches, rear axle fill plug, fuel fittings.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM37396  | 50 ml tube | 6 |



LOCTITE® FORM-A-THREAD® – STRIPPED THREAD REPAIR

Makes reliable thread repairs without drills, taps, tools, or inserts. Restores worn, stripped or damaged threads and eliminates future corrosion, galling, seizing, and rust. Allows up to 128 ft. lbs. of torque between -65°F to 300°F. Permanently repairs stripped threads and fasteners in five minutes (up to SAE Grade 5 English and 8.8 metric).

Typical Applications: Intake manifold bracket fastener threads, timing chain cover bolt threads, valve cover bolt threads, water pump bolt threads.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM37390  | 0.44 oz. kit | 6 |



BEARING MOUNTS

Retain, Maintain, and Strengthen.

Use Loctite® bearing mounts to bond non-threaded, cylindrical metal assemblies. Fill the inner voids in close-fitting press fits, lock keyways, and secure splines. Prevent wear and secure new parts, or restore fit to worn parts. Seal joints to stop leakage and prevent fretting and corrosion. Mount bearings and bushings, and make press fits and interference fits even stronger.

Formulated in a selection of viscosity, gap-filling ability, flexibility and strength characteristics, Loctite® bearing mounts can be used on all of your tough retaining applications.



LOCTITE® BEARING MOUNT 620™ – HIGH TEMPERATURE

A high temperature (450°F), high viscosity liquid retaining compound. Provides a shear strength of over 3,800 psi on steel. Locks and secures metal cylindrical assemblies up to 0.015" diameter clearance. Prevents metal fretting and corrosion. Seals against leakage.



Typical Applications: Axle bearings, water and power steering pump pullies.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38652 | 36 ml bottle | 6 |



LOCTITE® BEARING MOUNT 680™ – RELAXED FITS

High strength, medium viscosity anaerobic adhesive for slip fit assemblies. Provides 4,000 psi shear strength on steel. Fixtures in 10 minutes at room temperature.



Typical Applications: Replaces set screws, clamp rings, snap rings, wheel bearings, idler shaft, fit bearings.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37485 | 36 ml bottle | 6 |



LOCTITE® BEARING MOUNT STICK – HIGH TEMPERATURE

A revolutionary method to bond non-threaded, cylindrical metal assemblies, this unique wax-like stick works just like Loctite® Bearing Mount liquids to secure parts, seal joints, and prevent corrosion. Replaces clamp rings, set screws, and snap rings.

Typical Applications: Bushings, bearings, oil seals, ring gear bolts, differential lock pins, axle bearings, water and power steering pump pullies.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM39150 | 9 g stick | 12 |



LOCTITE® PRESS FIT REPAIR 660™ – FOR WORN PARTS

Loctite® Press Fit Repair 660™ is a creamy, non-running adhesive used to repair fit between parts. Also used to repair large gaps to 0.020" in diameter and severely worn parts. Very rapid cure.



Typical Applications: Refitting worn shafts, housings, coupling and form-in-place shims, repairing worn keyways, loose set screws and other severely worn parts.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38651 | 50 ml tube | 6 |

ADHESIVES



LOCTITE® QUICK GEL® SUPER GLUE – INSTANT ADHESIVE

This gel formula super glue was designed for fast, heavy duty repairs to vertical surfaces, where regular adhesive runs. Works on porous and non-porous materials.

Typical Applications: Metal, most plastics, laminated plastics, vinyl, rubber, ceramics, paper, wood, textiles, leather, synthetic leather, cork, chipboard.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37391 | 2 g tube | 12 |



LOCTITE® QUICKTITE® SUPER GLUE GEL – INSTANT ADHESIVE

With the same superior performance as the liquid version, the no-run gel formula stays put for no-mess and precise application, even on vertical surfaces. The gel formula works on porous and non-porous materials.

Typical Applications: Metal, most plastics, rubber, vinyl, paper, wood, textiles, ceramics, china, cork.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM39123 | 4 g applicator | 6 |

LUBRICANTS

Reduce Wear and Tear.

Loctite® anti-seize and lubricating compounds are a group of premium quality products, developed to protect metal parts from corrosion, galling, and seizing. They ease assembly and disassembly of slip fit, press fit and threaded joints, and reduce friction and wear at temperatures up to 1800°F. Formulated for severe environments, these products protect against high temperatures, heavy loads, chemicals, pounding, and vibration.



LOCTITE® COPPER ANTI-SEIZE LUBRICANT

A premium quality, copper anti-seize and thread lubricant that may be used to prevent seizing, corrosion and galling where high temperature conditions exist. Temperature range: -30°F to 1800°F. Provides good electrical conductivity.

Typical Applications: Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, oxygen sensors, knock sensors, thermostat housing bolts, fuel filter fittings, battery cable connections.

| P/N | Container Size | Pack |
|---------|--------------------|------|
| PM37562 | 1 lb. brusstop can | 10 |



LOCTITE® COPPER ANTI-SEIZE STICK

Loctite® Copper Anti-Seize Stick provides a shield against high temperature seizing and galling. Studs, bolts, flanges and other mated parts can be removed easily in typical dry service temperatures up to 1800°F (982°C). The Loctite® Copper Anti-Seize Stick can be used on copper, brass, cast iron, all steel alloys including stainless steel, all plastics, and all non-metallic gasketing materials. Tested to Mil-PRF-907E.

Typical Applications: Spark plug threads installed in aluminum, exhaust manifold bolts, engine bolts, thermostat housing bolts, oxygen sensors, battery cable connections.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37616 | 20 g stick | 6 |



LUBRICANTS



LOCTITE® SILVER ANTI-SEIZE LUBRICANT

Heavy duty, temperature-resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling, and corrosion. For use in assemblies up to 1600°F (871°C). Tested to Mil-PRF-907E.

Typical Applications: For easy removal of spark plugs, cylinder head and exhaust head bolts.

| P/N | Container Size | Pack |
|---------|--------------------|------|
| PM37566 | 1 lb. brushtop can | 10 |
| PM38658 | 12 oz. aerosol can | 12 |



LOCTITE® SILVER ANTI-SEIZE STICK

Loctite® Silver Anti-Seize Stick is a heavy duty, temperature-resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Will not evaporate or harden in extreme cold or heat. Use during assembly to prevent seizing, galling, and corrosion. For use in assemblies up to 1600°F (871°C). Tested to Mil-PRF-907E.

Typical Applications: For easy removal of spark plugs, cylinder head and exhaust head bolts.


| P/N | Container Size | Pack |
|---------|----------------|------|
| PM37617 | 20 g stick | 6 |



LOCTITE® DIELECTRIC TUNE-UP GREASE – LUBRICANT

Provides a moisture-proof barrier that lubricates and protects electrical connections and wiring from salt, dirt, and corrosion. Extends the life of bulb sockets. Prevents voltage leakage around electrical connections. Required for modern high energy ignition systems.

Typical Applications: Vehicle electrical connections, spark plug boots, trailer hitches, battery terminals.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM37535  | 80 ml tube | 6 |



GASKETING

Any Gasket...Any Shape...Any Time!

Loctite® innovative gasketing products offer precise, reliable sealing. Loctite® gasketing materials include products with excellent fluid resistance and formulations for high operating temperatures, high torque retention, with sensor-safe characteristics. A leader in form-in-place gasket makers, gasket dressings and general-purpose sealants, Henkel offers a choice of anaerobic, RTV silicones, or solvent-based products to meet a broad range of complex vehicle gasketing and sealing needs.



LOCTITE® AVIATION GASKET SEALANT

Slow-drying, non-hardening brushtop sealant approved for use in aviation as well as vehicle applications. Temperature range: -65°F to 400°F; resists gasoline, oil, and grease.

Typical Applications: Close-fitting machined surfaces, sealing hoses, solid gaskets.

| P/N | Container Size | Pack |
|---------|--------------------|------|
| PM37559 | 4 oz. brushtop can | 12 |



LOCTITE® GASKET MAKER 515™ – ANAEROBIC

Flexible, gasketing material for use on rigid machined flanges with less than 0.015" gap. OEM specified – use where OEMs specify 515™ or “anaerobic” gasket (cures in absence of air). Eliminates preformed, pre-cut, paper, rubber and cork gaskets. Flexes with flanges that move in service.

Typical Applications: Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, o-ring replacement.


| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38655 | 50 ml tube | 6 |



LOCTITE® GASKET MAKER STICK – FLANGE SEALANT

This unique wax-like stick works just like Loctite® Gasket Maker 515™ liquid to form a flexible, solvent-resistant seal that will not tear or decay. Loctite® Gasket Maker Stick seals to 300°F and fills gaps to 0.25 mm. It can be used as a form-in-place gasket on a variety of metal assemblies.

Typical Applications: Water pumps, thermostat housings, transmission pans, transmission case covers, transaxle casings, o-ring replacement.

| P/N | Container Size | Pack |
|---|----------------|------|
| PM39154  | 9 g stick | 10 |



GASKETING



LOCTITE® HIGH FLEX FORM-IN-PLACE GASKET

Flexible form-in-place gasket that provides high temperature resistance and more flexibility. Fills gaps to 0.020" (0.5 mm) and cures to a tough solvent resistant gasket that flexes with flange movement caused by vibration, pressurization, or thermal change. Operating temperature limits of -63°F to 350°F (-54°C to 177°C).

Typical Applications: PTO housing cover to housing, brake separator plates to brake piston housing, transmission to range box, range box to differential case, centerline bracket to differential case, axle housing to ring gear to differential case.

| P/N | Container Size | Pack |
|---------|----------------|------|
| PM38657 | 50 ml tube | 6 |



LOCTITE® HI-TACK GASKET SEALANT – GASKET DRESSING

Fast-drying sealant dries to a highly tacky, non-brittle film that holds gaskets in place during assembly. Temperature range: -65°F to 500°F resists gasoline, oil, antifreeze, axle lube.

Typical Applications: Valve covers, fuel pumps, carburetors, manifold gaskets.


| P/N | Container Size | Pack |
|---------|---------------------|------|
| PM37553 | 16 oz. brushtop can | 12 |



LOCTITE® HI-TACK STICK – GASKET DRESSING

Formulated to work like Loctite® Hi-Tack liquid, but this wax-like stick is less messy, has a low odor, and is solvent-free. Loctite® Hi-Tack Stick sets quickly to a very tacky film and seals and holds the heaviest gaskets in place. Resists gasoline, oil, and common shop fluids.

Typical Applications: Valve covers, fuel pumps, carburetors, manifold gaskets.


| P/N | Container Size | Pack |
|---|----------------|------|
| PM39159  | 38 g stick | 10 |



LOCTITE® READY GASKET

Makes high performance leak-proof gaskets in one minute. This elastomeric rubber gasket technology is blowout resistant, sensor-safe, and outperforms pre-cut gaskets. Equipment can be returned to service immediately. Specified on OEM production lines. Temperature range: -75°F to 450°F (-60°C to 232°C) continuous, 500°F (260°C) intermittent; resists ATF, coolant, oil, and other shop fluids. Protects against leaks caused by vibration and thermal expansion.

Typical Applications: Vehicle gaskets, valve covers, gearbox covers, pumps, compressors, oil pans, thermostat housings, water pumps.

| P/N | Container Size | Pack |
|---|------------------|------|
| PM37512 | 5 oz. cartridge | 6 |
| PM40480  | 190 ml power can | 6 |





LOCTITE® RTV 587™ BLUE SILICONE GASKET MAKER – HIGH PERFORMANCE

Forms tough, flexible gaskets directly on the flange. Sensor-safe, low odor, non-corrosive. Excellent oil resistance and joint movement values. Eight times more flexible than cork/composite gaskets; three times more oil resistant than conventional silicones. Temperature range: -75°F to 500°F intermittent; resists auto and shop fluids.

Typical Applications: Valve covers, oil pans, timing covers, transmission pans, differential covers.

| P/N | Container Size | Pack |
|--------------------|------------------|------|
| PM37465 | 80 ml tube | 12 |
| PM40462 NEW | 190 ml power can | 6 |



LOCTITE® RTV 5699™ GREY SILICONE GASKET MAKER – HIGH PERFORMANCE

Designed for high torque applications. Exceeds manufacturers' performance requirements. Remains flexible and withstands high vibration. Low odor. Non-corrosive. Outstanding oil resistance. Temperature range: -75°F to 625°F intermittent; resists auto and shop fluids.

Typical Applications: Valve covers, oil pans, intake manifold end seals, timing covers, water pumps, thermostat housings.

| P/N | Container Size | Pack |
|--------------------|------------------|------|
| PM40505 NEW | 190 ml power can | 6 |



LOCTITE® RTV CLEAR SILICONE – ADHESIVE SEALANT

General-purpose, clear RTV indoor/outdoor sealant. Seals, bonds, repairs, mends and secures glass, metal, plastics, fabric, vinyl, weatherstripping, and vinyl tops. Protects and repairs electrical wiring. May be applied to horizontal or vertical surfaces. Waterproof and flexible. Temperature range: -80°F to 450°F; resists oil, water, weather, vibration, and grease.

Typical Applications: Windshields, door frames, electrical connections, vinyl, seams, roofs.

| P/N | Container Size | Pack |
|--------------------|------------------|------|
| PM37463 | 80 ml tube | 12 |
| PM37521 | 300 ml cartridge | 10 |
| PM40481 NEW | 190 ml power can | 6 |



LOCTITE® RTV RED SILICONE GASKET MAKER – SENSOR-SAFE/HIGH-TEMP

Formulated for oxygen sensor equipped engines. Temperature range: -75°F to 600°F intermittent. Resists auto and shop fluids, aging and thermal cycling without shrinking, cracking, or hardening.

Typical Applications: Valve covers, oil pans, timing covers, water pumps, thermostat housings, transmission pans.

| P/N | Container Size | Pack |
|--------------------|--------------------------|------|
| PM37469 | 80 ml tube | 12 |
| PM37529 | 7.25 oz. pressurized can | 12 |
| PM40465 NEW | 190 ml power can | 6 |

JOHN DEERE® 8000 SERIES TRACTOR

LOCTITE® THREADLOCKING APPLICATIONS GUIDE

LOCTITE® THREADLOCKER 242® – MEDIUM STRENGTH LOCTITE® BLUE STICK THREADLOCKER

PM37418 - 6 ml tube PM37643 - 9 g stick
PM37477 - 36 ml bottle PM37614 - 19 g stick

Color: Blue

APPLICATIONS

- Shift valve housing
- Shifter rail set screws
- Plugs and fittings on assembly screws
- Mower deck on differential cases
- Secure pulleys to pulley shafts
- Sub-frame to engine screws
- Engine mount cap screws
- Carburetor studs
- Engine flywheel cap screws
- Transaxle detent screw
- Injection pump cover cap screws
- Water fittings and switches
- Seal seat axle screws
- Transmission case cover bolts
- Pipe plugs 1/8" (3.2 mm) and smaller
- Reused fittings and pre-applied sealants
- Pinion shaft retaining cap screws
- Connecting rod bolt
- Gearbox mounting screws
- **CRANKSHAFT PULLEY CAP SCREW**

- **WATER PUMPS**
- Drive shafts
- Oil pans
- Axle hub nuts
- Valve covers
- Fuel fittings
- Wheel studs
- Hydraulic pump screws
- Park brake bolts
- Oil line fittings
- Rocker arm nuts

LOCTITE® THREADLOCKER 290™ – PENETRATING

PM37423 - 6 ml tube

PM37481 - 36 ml bottle

Color: Green

APPLICATIONS

- Pre-assembled adjustment screws
- Pre-assembled set screws
- Preventative maintenance
- **PRE-ASSEMBLED BOLTS ON ALTERNATORS, AIR CONDITIONING BELTS AND DISTRIBUTOR CLAMPS**

LOCTITE® THREADLOCKER 222™ – LOW STRENGTH

PM38653 - 6 ml tube

Color: Purple

APPLICATIONS

- Carburetors
- Relay locks
- Throttle body assembly
- **HEADLAMPS**
- Body panel mounting fasteners
- Fuel injection set screws

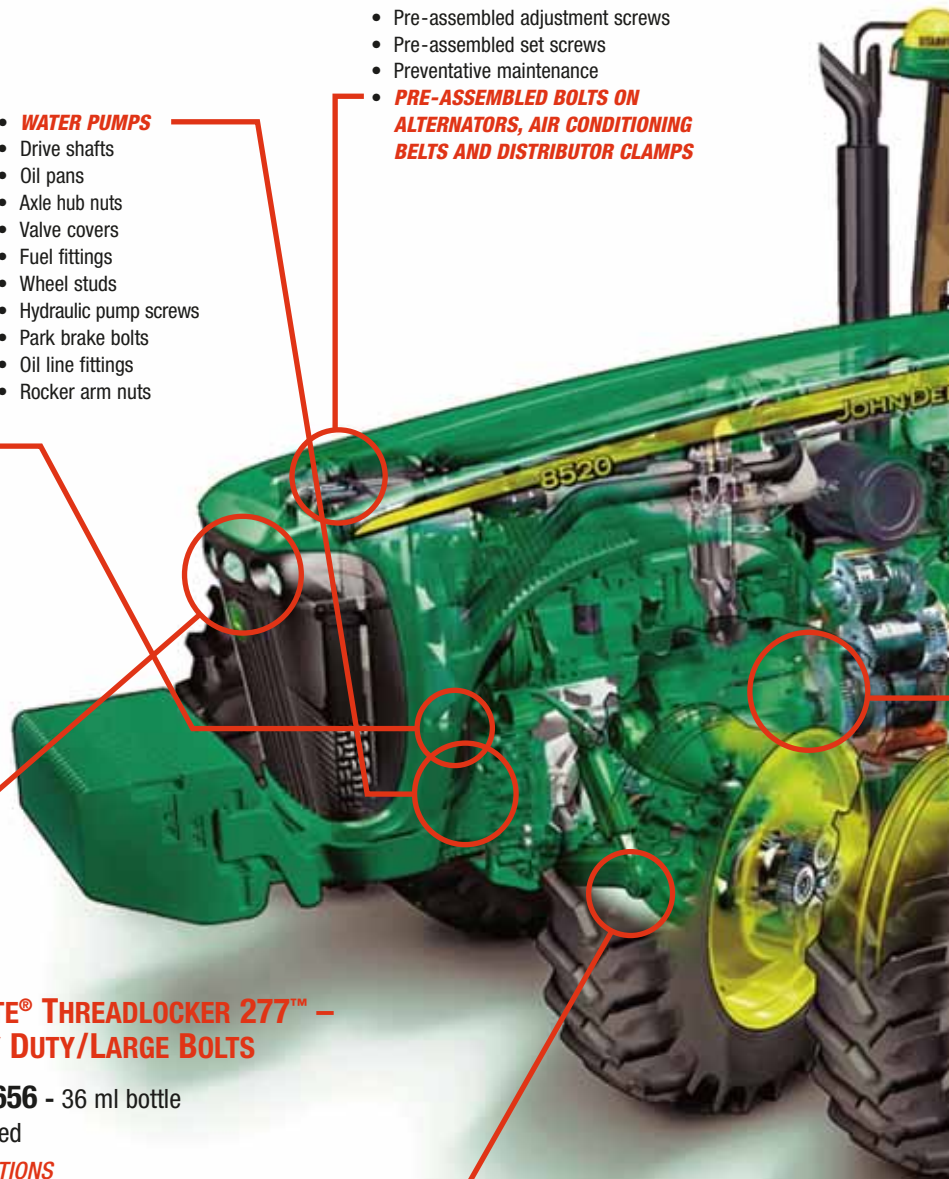
LOCTITE® THREADLOCKER 277™ – HEAVY DUTY/LARGE BOLTS

PM38656 - 36 ml bottle

Color: Red

APPLICATIONS

- Frame brackets
- Suspension fasteners
- **SHOCK ABSORBER MOUNTS**
- Wheel studs





LOCTITE® THREADLOCKER 271™ – HIGH STRENGTH LOCTITE® RED STICK THREADLOCKER

PM37479 - 6 ml tube

PM37701 - 9 g stick

PM37477 - 36 ml bottle

PM37700 - 19 g stick

Color: Red

APPLICATIONS

- PTO return spring bolts
- Track roller cap screws
- **RING GEARS**
- Frame brackets
- Suspension fasteners
- Shock absorber mounts
- Transmission shaft hardware
- Wheel studs
- Flywheels
- Main cap bolts
- Cylinder block bolts
- Wheel studs

LOCTITE® THREAD LOCK & SEALER – HIGH STRENGTH

PM38654 - 36 ml bottle

Color: Clear

APPLICATIONS

- Gear box bolts
- Spool to control valve
- Starter to block studs
- Fuel injection pump to block studs
- Dipstick tube to block
- **ENGINE FLYWHEEL CAP SCREWS**
- Water pump to block studs
- Final drive housing studs
- Oil filter base to block studs
- Fuel injection pump linkage adjustment screws
- Wheel studs

LOCTITE® KLEAN 'N PRIME™ – ANAEROBIC ACTIVATOR

PM37509 - 4.5 oz. aerosol can

APPLICATIONS

- All nut and bolt applications
- General purpose solvent for cleaning and preparing parts
- Reduce cure time: (Partial cure: 3 to 15 minutes / Full cure: 60 minutes)
- Ensure cure on plated surfaces
- Cold weather assembly

JOHN DEERE® 9000 SERIES TRACTOR

LOCTITE® THREAD SEALING AND BEARING MOUNTS APPLICATIONS GUIDE

LOCTITE® BEARING MOUNT 620™ – HIGH TEMPERATURE

PM38652 - 36 ml bottle
Color: Green

APPLICATIONS

- Valve sleeves
- Retaining pins
- Bolts on final drive

- **CYLINDER LINERS**
- Keyways

LOCTITE® FORM-A-THREAD® – STRIPPED THREAD REPAIR

PM37390 - Kit

APPLICATIONS

- **INTAKE MANIFOLD BRACKET FASTENER THREADS**
- Timing chain cover bolt threads
- Valve cover bolt threads
- Water pump bolt threads

LOCTITE® THREAD SEALANT 545™ – PNEUMATIC/HYDRAULIC

PM37482 - 36 ml bottle
Color: Purple

APPLICATIONS

- Transmission fluid fittings
- Brake fittings
- **HYDRAULIC LINE FITTINGS**
- PTO Fittings

LOCTITE® THREAD SEALANT 592™ – HIGH TEMPERATURE

PM37398 - 6 ml tube **PM37397** - 50 ml bottle
Color: White

APPLICATIONS

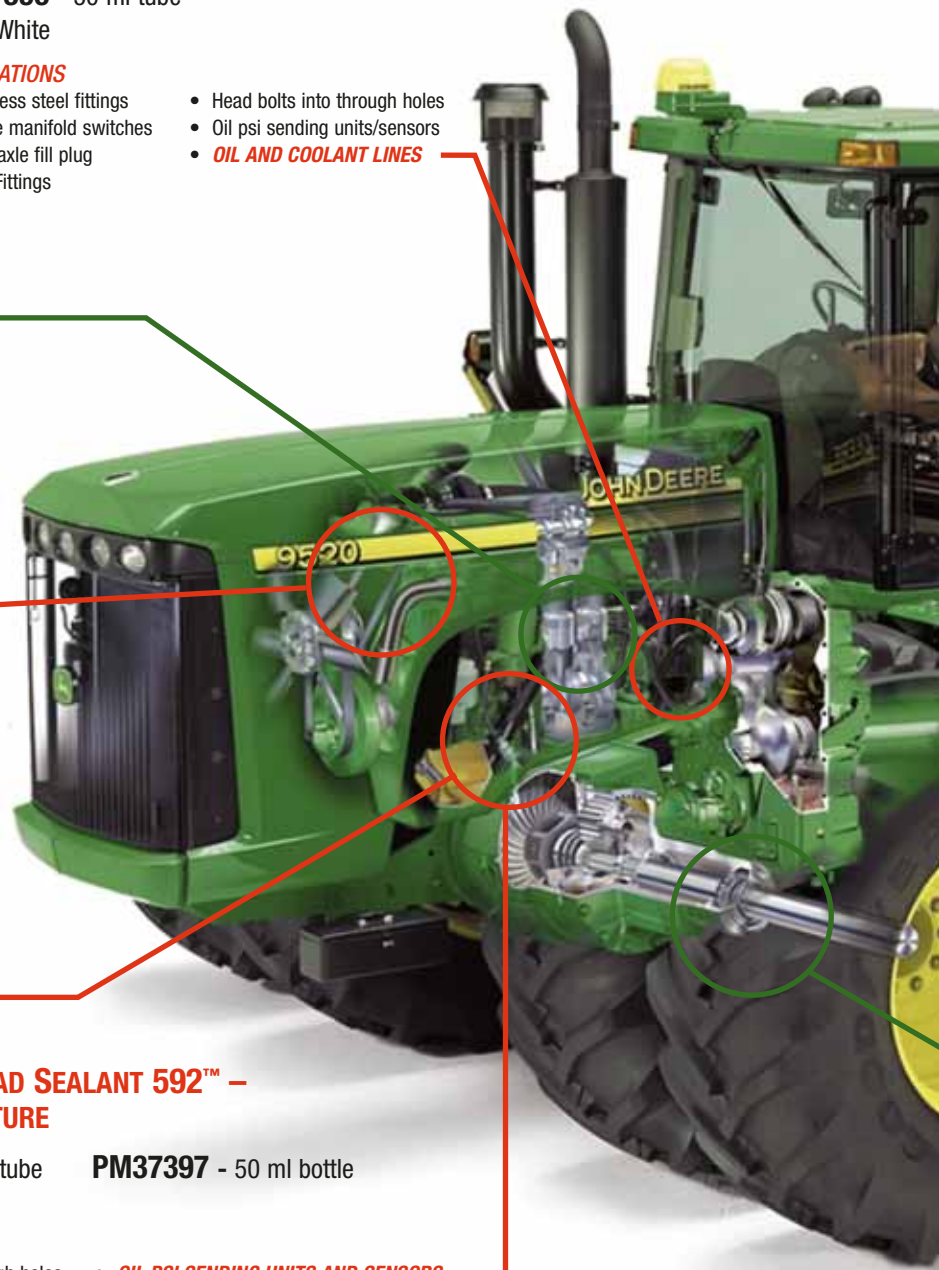
- Head bolts into through holes
- Oil and coolant lines
- Fuel fittings
- **OIL PSI SENDING UNITS AND SENSORS**
- Brake and power steering fittings
- Rear axle fill plug

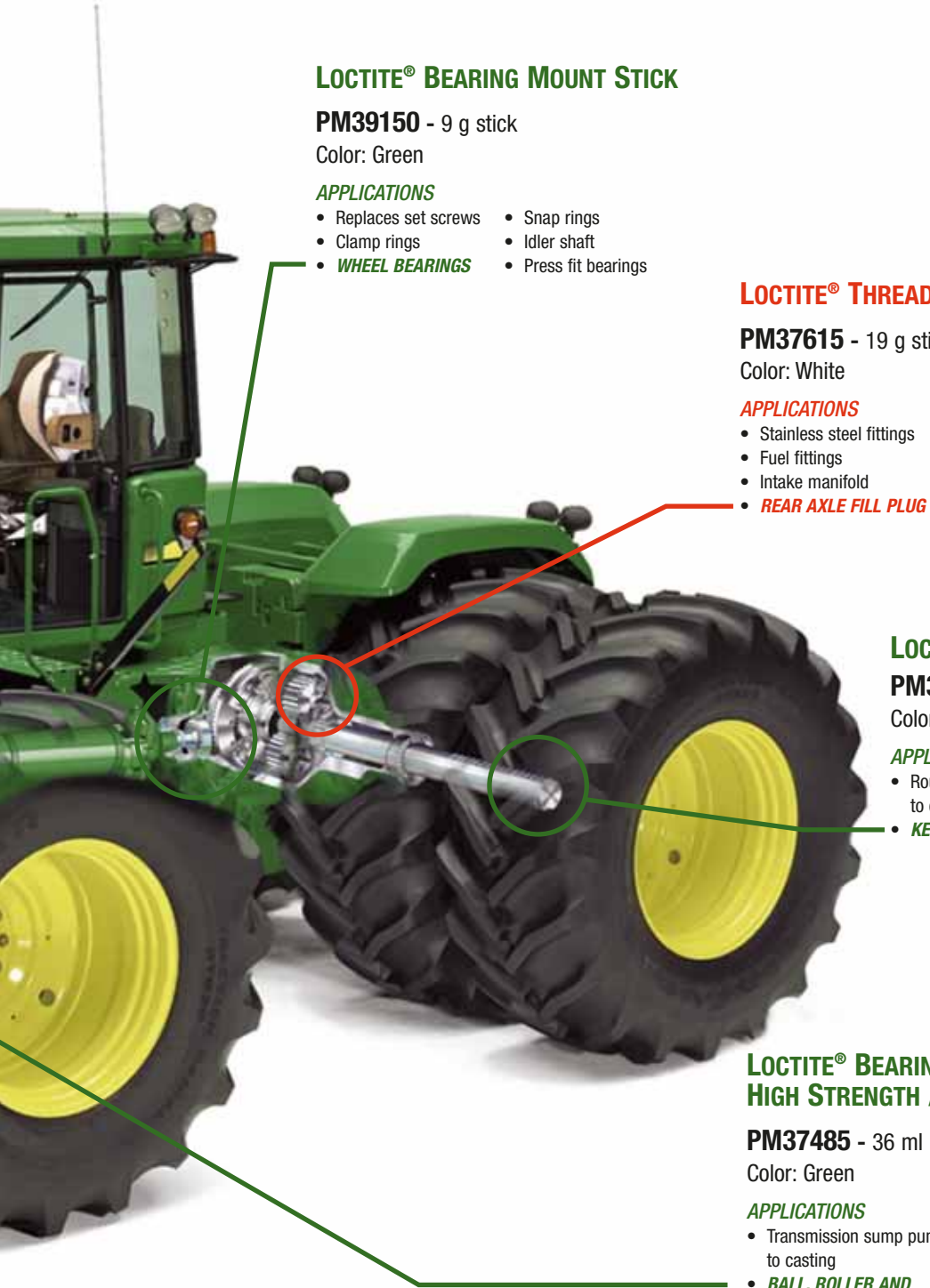
LOCTITE® PST® 565™ THREAD SEALANT – HIGH PERFORMANCE

PM37396 - 50 ml tube
Color: White

APPLICATIONS

- Stainless steel fittings
- Intake manifold switches
- Rear axle fill plug
- Fuel Fittings
- Head bolts into through holes
- Oil psi sending units/sensors
- **OIL AND COOLANT LINES**





LOCTITE® BEARING MOUNT STICK

PM39150 - 9 g stick

Color: Green

APPLICATIONS

- Replaces set screws
- Clamp rings
- **WHEEL BEARINGS**
- Snap rings
- Idler shaft
- Press fit bearings

LOCTITE® THREAD SEALANT PST® STICK

PM37615 - 19 g stick

Color: White

APPLICATIONS

- Stainless steel fittings
- Fuel fittings
- Intake manifold
- **REAR AXLE FILL PLUG**
- Oil and coolant lines
- Head bolts into through holes
- Switches

LOCTITE® PRESS FIT REPAIR 660™

PM38651 - 50 ml tube

Color: Silver

APPLICATIONS

- Round baler bearing to hex shaft to eliminate knocking noise
- **KEYWAYS AND SPLINES**
- Worn shafts
- Loose bearings and bushings

LOCTITE® BEARING MOUNT 680® – HIGH STRENGTH / RELAXED FIT

PM37485 - 36 ml bottle

Color: Green

APPLICATIONS

- Transmission sump pump to casting
- **BALL, ROLLER AND NEEDLE BEARINGS**
- Engine rear oil seal
- Crankshaft wear sleeve
- Bushing

JOHN DEERE® STS COMBINE

LOCTITE® ADHESIVES AND LUBRICANTS APPLICATIONS GUIDE

LOCTITE® QUICK GEL® SUPER GLUE LOCTITE® QUICKTITE® SUPER GLUE GEL

PM37391 - 2 g tube PM39123 - 4 g bottle

Color: Clear

APPLICATIONS

- Makes static o-ring seals
- Temporary fixturing of parts
- Bonds bumper rub strips, vinyl side trim, padding, insulation
- Temporarily holds parts being drilled, cut, machined, or ground
- **BONDS WEATHERSTRIPPING, CAB TRIM, NAME PLATES, AND RUBBER PADS**
- Speeds assembly and boosts reliability
- Tacks coil windings, bonding circuit board components and other similar parts

LOCTITE® SILVER-GRADE ANTI-SEIZE LUBRICANT LOCTITE® SILVER ANTI-SEIZE STICK

PM37566 - 16 oz. brushtop bottle PM37617 - 20 g stick

PM38658 - 12 oz. aerosol can

Color: Silver

APPLICATIONS

- Exhaust manifold studs
- Battery connections
- Alternator bolts
- Oxygen sensors
- Engine Bolts
- **IDEAL FOR HIGH CONTACT PRESSURE APPLICATIONS**

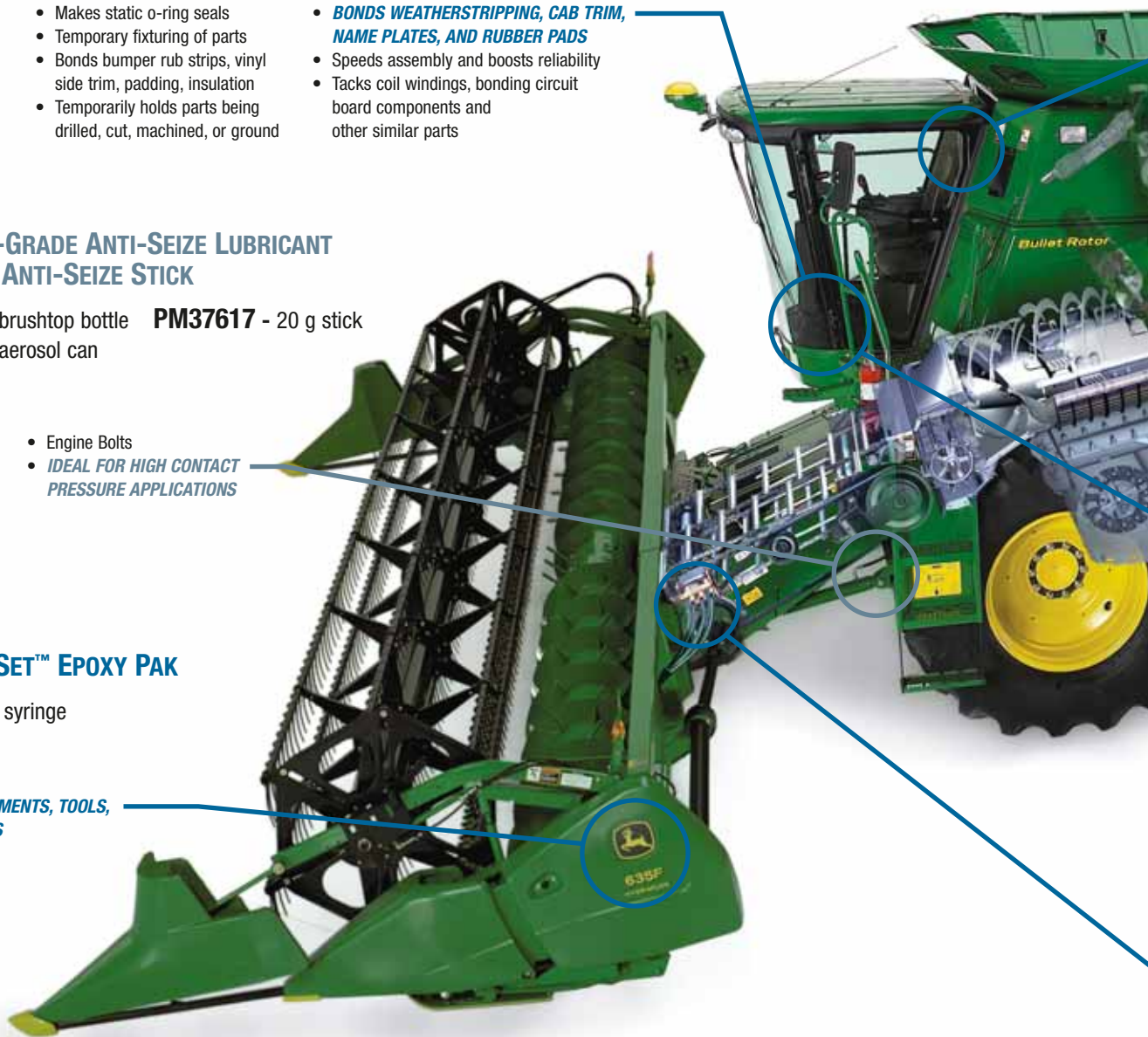
LOCTITE® QUICK SET™ EPOXY PAK

PM37514 - 1.0 oz. syringe

Color: Clear

APPLICATIONS

- **BONDING TRIM, ORNAMENTS, TOOLS, EMBLEMS AND KNOBS**





LOCTITE® BLACK WEATHERSTRIP ADHESIVE

PM37532 - 5 oz. tube

Color: Black

APPLICATIONS

- **WEATHERSTRIPPING**
- Fabric-backed vinyl
- Carpeting
- Door and trunk molding
- Headliners



LOCTITE® COPPER ANTI-SEIZE LUBRICANT LOCTITE® COPPER ANTI-SEIZE STICK

PM37562 - 16 oz. brushtop bottle

PM37616 - 20 g stick

Color: Copper

APPLICATIONS

- Exhaust manifold bolts
- **SPARK PLUG THREADS INSTALLED IN ALUMINUM**
- General purpose use and excellent low temperature lubricity
- Fuel filter fittings
- Thermostat housing bolts
- Battery cable connections
- Oxygen and knock sensors

LOCTITE® EPOXY MIXER CUPS – FAST CURE

PM37513 - 10 cup kit

PM39089 - 4 cup kit

Color: Grey

APPLICATIONS

- **BOND NAME PLATES**
- Attach insulation
- Resurface corroded areas on cab
- Bond shift handles to levers
- Patch holes in pipe and tubing

LOCTITE® DIELECTRIC TUNE-UP GREASE

PM37575 - 80 ml tube

Color: Clear

APPLICATIONS

- **ELECTRICAL CONNECTIONS**
- Trailer hitches
- Spark plug boots
- Battery terminals

JOHN DEERE® 9000 SERIES COTTON PICKER

LOCTITE® GASKETING APPLICATIONS GUIDE

LOCTITE® RTV CLEAR SILICONE

PM37463 - 80 ml tube **PM40481** - 190 ml power can

PM37521 - 300 ml cartridge

Color: Clear

APPLICATIONS

- Valve covers
- Electrical connections
- Oil pans
- Door frames
- Seams and roofs
- **WINDSHIELDS**

LOCTITE® RTV 5699™ GREY HIGH PERFORMANCE SILICONE

PM40505 - 190 ml power can

Color: Grey

APPLICATIONS

- Intake manifold end seals
- Timing covers
- Water pumps
- Thermostat housings
- Valve covers
- **HIGH-TORQUE APPLICATIONS**
- Oil pans
- A high-temperature, RTV silicone formulated for temperatures up to 625°F (329°C) intermittent

LOCTITE® RTV RED SILICONE – HIGH TEMPERATURE

PM37469 - 80 ml tube **PM40565** - 190 ml power can

PM37529 - 7.25 oz. aerosol can

Color: Red

APPLICATIONS

- Exhaust manifolds/headers
- Timing covers
- Thermostat housings
- **WATER PUMPS**
- Valve covers
- Oil pans
- A high-temperature, RTV silicone formulated for temperatures up to 600°F (315°C) intermittent

LOCTITE® HI-TACK GASKET SEALANT DRESSING LOCTITE® HI-TACK STICK – GASKET DRESSING

PM37553 - 16 oz. brushtop can **PM39159** - 19 g stick

Color: Red

Color: Purple

APPLICATIONS

- Valve cover gaskets
- **HEAVY DIE CUT GASKETS**
- Rubber, cork, paper, and metal gaskets

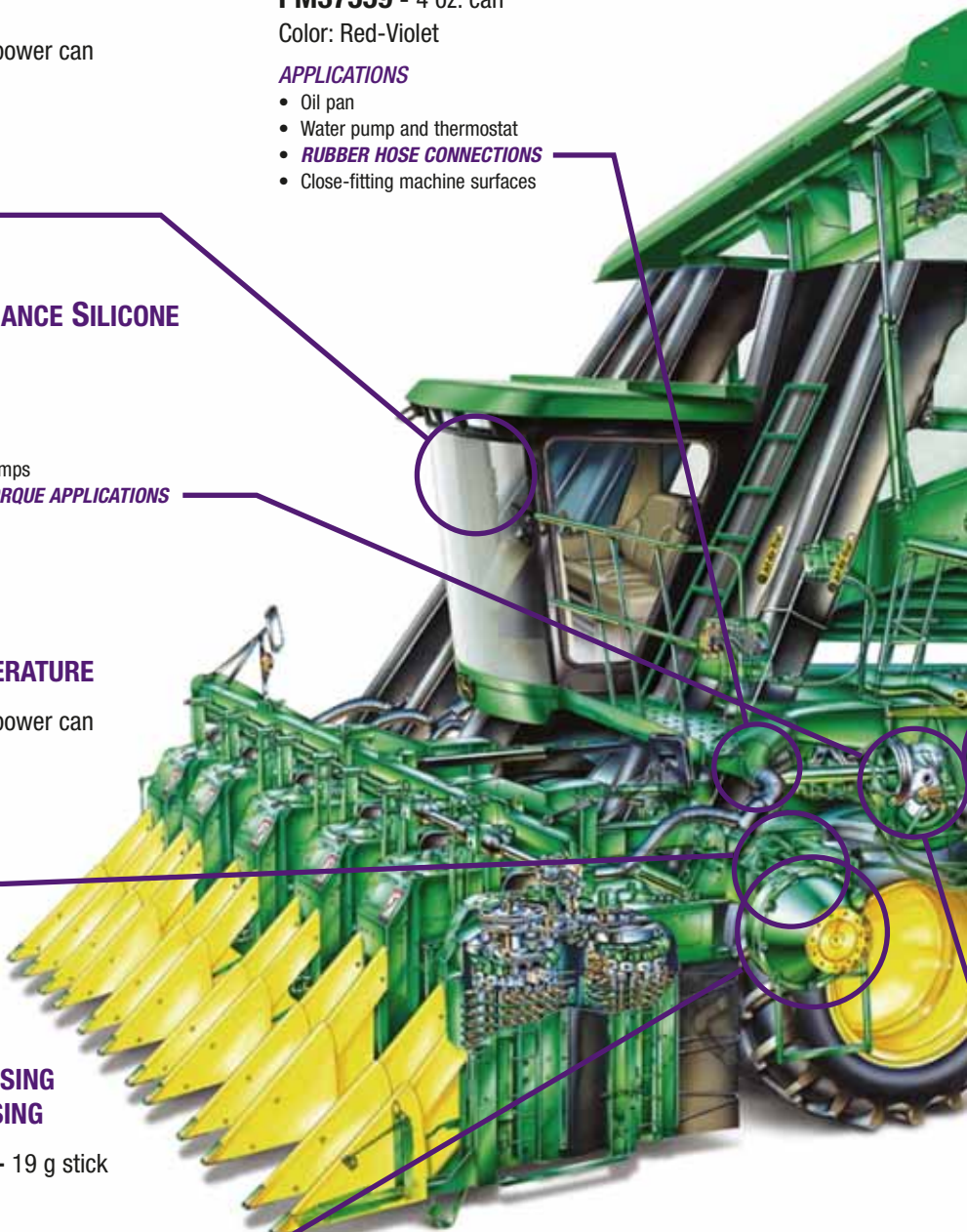
LOCTITE® AVIATION GASKET SEALANT

PM37559 - 4 oz. can

Color: Red-Violet

APPLICATIONS

- Oil pan
- Water pump and thermostat
- **RUBBER HOSE CONNECTIONS**
- Close-fitting machine surfaces





LOCTITE® GASKET MAKER 515™ LOCTITE® GASKET MAKER STICK – FLANGE SEALANT

PM8655 - 50 ml tube
Color: Purple

PM39415 - 9 g stick
Color: Orange

APPLICATIONS

- Water pumps
- **THERMOSTAT HOUSINGS**
- Transaxle casings
- Transmission pans
- Transmission case covers
- O-ring replacement

LOCTITE® HIGH FLEX FORM-A-GASKET

PM38652 - 50 ml tube
Color: Purple

APPLICATIONS

- Modulating valve cap screws
- Piston housings
- Brake separator plate to brake piston housings
- Transmission to range box
- PTO housing cover to housing
- Range box to differential housing
- Centerline bracket to differential case
- **PTO TO DIFFERENTIAL CASE**
- Axle housing to ring gear to differential case
- Brake piston housing to input housing module
- Transmission to creeper housing
- Frame cap to differential housing

LOCTITE® READY GASKET

PM37512 - 5 oz. cartridge
Color: Black

PM40480 - 190 ml power can

APPLICATIONS

- Automotive gaskets
- **OIL PANS**
- Water pumps
- Temperature range: -75 to 450°F (-60 to 232°C) continuous, 500°F (260°C) intermittent
- Valve covers
- Gearbox covers
- Compressors
- Thermostat housings
- Pumps

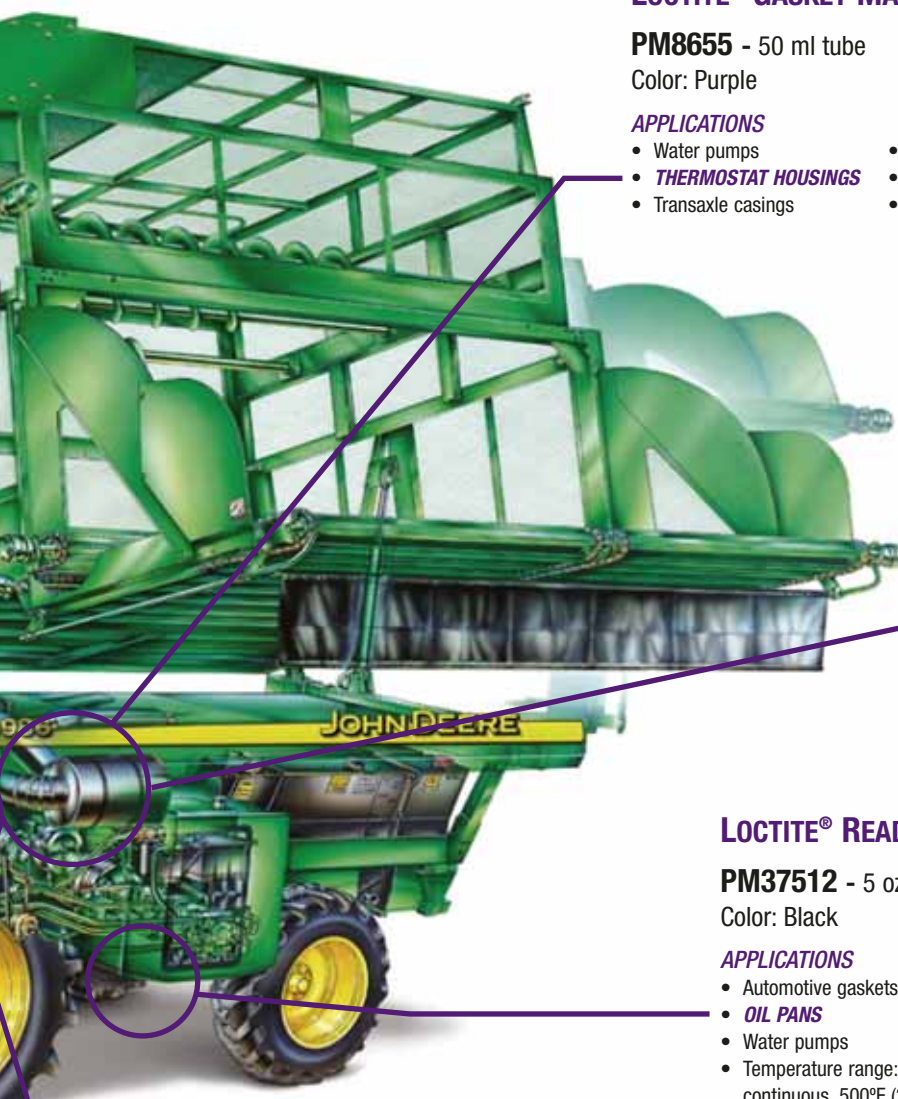
LOCTITE® RTV 587™ BLUE HIGH PERFORMANCE SILICONE

PM37465 - 80 ml tube
Color: Metallic Blue

PM40462 - 190 ml power can

APPLICATIONS

- Valve covers
- Oil pans
- **TIMING COVERS**
- Temperature range: -75°F to 500°F (-59°C to 260°C)
- Thermostat housings
- Water pumps
- Intake manifold end seals



JOHN DEERE ITEM NUMBER CROSS REFERENCE CHART

| Old John Deere Item Number | Item Description | New John Deere Item Number | Item Description |
|----------------------------|--|----------------------------|--|
| PM34304 | Copper Anti-Seize, 1 lb.bottle | PM37562 | Loctite® Copper Anti-Seize, 16 oz. bottle |
| PM34305 | General Purpose Anti-Seize, 1 lb. bottle | PM37566 | Loctite® Silver Anti-Seize Lubricant, 1 lb. brushtop can |
| T43512 | Medium Strength Thread Lock/Seal, 50 ml bottle | PM37477 | Loctite® Threadlocker 242®, 36 ml bottle |
| T43513 | High Strength Thread Lock/Seal, 50 ml bottle | PM38654 | Loctite® Thread Lock & Sealer, 36 ml tube |
| T43514 | Plastic Gasket, 50 ml tube | PM38656 | Loctite® Threadlocker 277™, 36 ml tube |
| TY15435 | Fast Cure Mixer Cups, 4 g can | PM37513 | Loctite® Epoxy Mixer Cups, 10 – 0.12 oz. cups |
| TY15934/TY16099 | Gasket Maker, 21 oz.can | PM37553 | Loctite® Hi-Tack Gasket Sealant, 16 oz. brushtop can |
| TY15941 | High Temperature Retaining Compound, 50 ml bottle | PM38652 | Loctite® Bearing Mount 620™, 36 ml tube |
| TY15969 | High Strength Retaining Compound, 50 ml bottle | PM37485 | Loctite® Bearing Mount 680™, 36 ml bottle |
| TY16021 | Flexible Gasket Maker, 50 ml tube | PM38657 | Loctite® High Flex Form-In-Place Gasket, 50 ml tube |
| TY16100 | Gasket Dressing, 4 oz. can | PM37559 | Loctite® Aviation Gasket Sealant, 4 oz. brushtop can |
| TY16285/TY6305 | Primer N 7649, 4.5 oz. aerosol can | PM37509 | Loctite® Klean 'N Prime™, 4.5 oz. aerosol can |
| TY16367 | Hi Temperature RTV, 8 oz. aerosol can | PM37529 | Loctite® RTV Red Silicone, 7.25 oz. pressurized can |
| TY16368 | Hi Temperature RTV, 3 oz. tube | PM37469 | Loctite® RTV Red Silicone, 80 ml tube |
| TY24311 | Threadlocker 222, 6 ml tube | PM38653 | Loctite® Threadlocker 222™, 6 ml tube |
| TY24344 | Clear RTV, 3 oz. tube | PM37463 | Loctite® RTV Clear Silicone, 80 ml tube |
| TY24345 | Clear RTV, 11 oz. cartridge | PM37521 | Loctite® RTV Clear Silicone, 300 ml cartridge |
| TY24445 | Gel, 2 g tube | PM37391 | Loctite® Quick Gel® Super Glue, 2 g tube |
| TY24446 | Weatherstrip Adhesive, 5 oz. tube | PM37532 | Loctite® Black Weatherstrip Adhesive, 5 fl. oz. tube |
| TY25516 | Gasket Dressing, 1 pint can | PM37553 | Loctite® Hi-Tack Gasket Sealant, 16 oz. brushtop can |
| TY25518/TY1635 | Hi Performance Blue, 3.35 oz. tube | PM37465 | Loctite® RTV 587™ Blue Silicone, 80 ml tube |
| TY6304 | Flexible Gasket, 50 ml tube | PM38655 | Loctite® Gasket Maker 515™, 50 ml tube |
| TY8311 | Quick Metal, 50 ml tube | PM38651 | Loctite® Press Fit Repair 660™, 50 ml tube |
| TY9370 | Medium Strength Thread Lock & Seal, 6 ml tube | PM37418 | Loctite® Threadlocker 242®, 6 ml tube |
| TY9371 | High Strength Thread Lock & Seal, 6 ml tube | PM37421 | Loctite® Threadlocker 271™, 6 ml tube |
| TY9374 | PST, 6 ml tube | PM37398 | Loctite® PST® 592™ Thread Sealant, 6 ml tube |
| TY9375 | PST, 50 ml tube | PM37397 | Loctite® PST® 592™ Thread Sealant, 50 ml tube |
| TY9474 | High Strength Thread Lock & Seal 271, 50 ml bottle | PM37479 | Loctite® Threadlocker 271™, 36 ml bottle |
| • | NEW | PM37390 | Loctite® Form-A-Thread®, 0.44 oz. kit |
| • | NEW | PM37396 | Loctite® PST® 565™ Thread Sealant, 50 ml tube |
| • | NEW | PM37423 | Loctite® Threadlocker 290™, 6 ml tube |
| • | NEW | PM37481 | Loctite® Threadlocker 290™, 36 ml bottle |
| • | NEW | PM37482 | Loctite® Thread Sealant 545™, 36 ml bottle |
| • | NEW | PM37512 | Loctite® Ready Gasket, 5 oz. cartridge |
| • | NEW | PM37514 | Loctite® Blue Stick Threadlocker, 19 g stick |
| • | NEW | PM37535 | Loctite® Dielectric Tune-Up Grease |
| • | NEW | PM37614 | Loctite® Blue Stick Threadlocker, 19 g stick |
| • | NEW | PM37615 | Loctite® Thread Sealant PST® Stick, 19 g stick |
| • | NEW | PM37616 | Loctite® Copper Anti-Seize Stick, 20 g stick |
| • | NEW | PM37617 | Loctite® Silver Anti-Seize Stick, 20 g stick |
| • | NEW | PM37643 | Loctite® Blue Stick Threadlocker, 9 g stick |
| • | NEW | PM37700 | Loctite® Red Stick Threadlocker, 19 g stick |
| • | NEW | PM37701 | Loctite® Red Stick Threadlocker, 9 g stick |
| • | NEW | PM38251 | Loctite® Thread Treatment Sticks Counter Display, Kit |
| • | NEW | PM38658 | Loctite® Silver Grade Anti-Seize, 12 oz. aerosol can |
| • | NEW | PM38725 | Loctite® Thread Treatment Sticks Kit |
| • | NEW | PM39089 | Loctite® Epoxy Mixer Cups, 4–0.12 oz. cups |
| • | NEW | PM39123 | Loctite® QuickTite® Super Glue Gel, 4 g applicator |
| • | NEW | PM39150 | Loctite® Bearing Mount Stick, 9 g stick |
| • | NEW | PM39154 | Loctite® Gasket Maker Stick, 9 g stick |
| • | NEW | PM39159 | Loctite® Hi-Tack Stick, 38 g stick |
| • | NEW | PM40462 | Loctite® RTV 587™ Blue Silicone, 190 ml power can |
| • | NEW | PM40465 | Loctite® RTV Red Silicone, 190 ml power can |
| • | NEW | PM40480 | Loctite® Ready Gasket, 190 ml power can |
| • | NEW | PM40481 | Loctite® RTV Clear Silicone, 190 ml power can |
| • | NEW | PM40505 | Loctite® RTV 5699™ Grey Silicone, 190 ml power can |

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